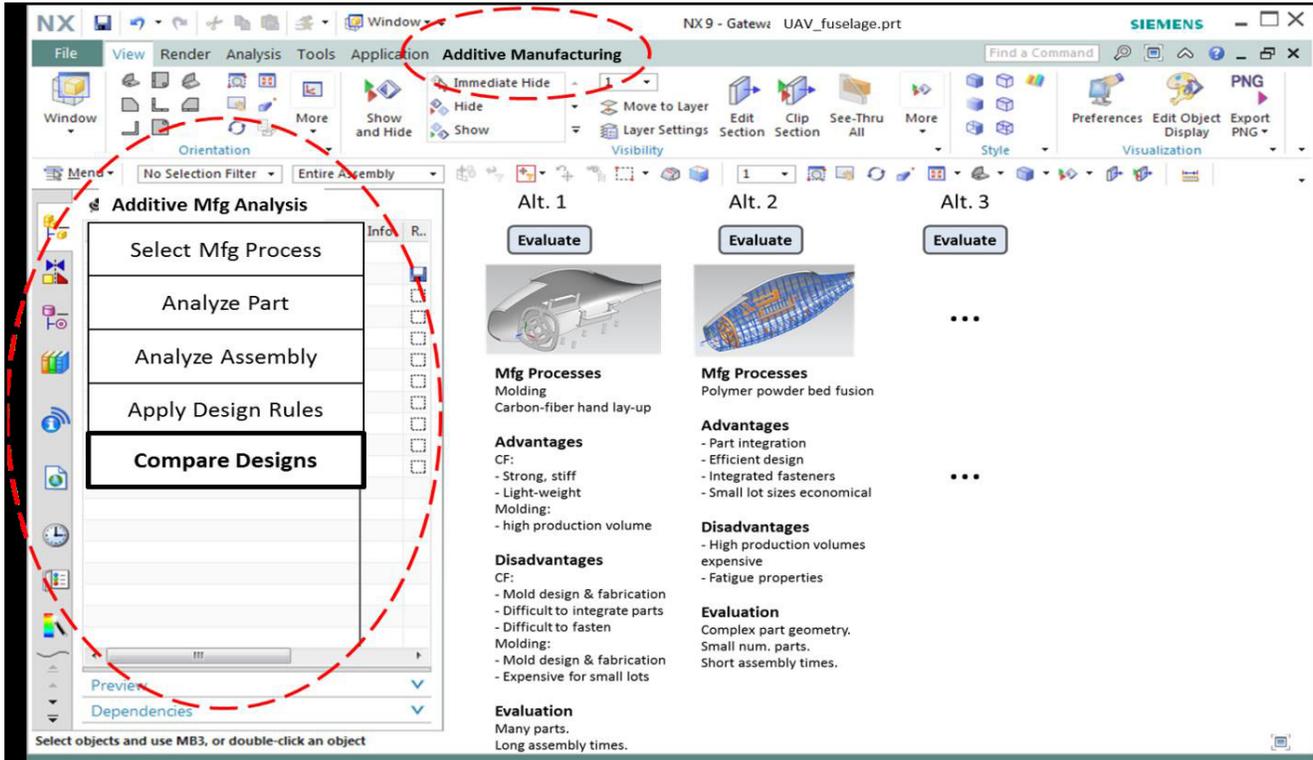


SUCCESS STORY

Develop an additive manufacturing design-to-print workflow using AM-aware tools for designers to take advantage of the unique capabilities of AM

Educating Engineers to Design for AM



Mock-up of AM analysis user interface with alternative designs compared

PROBLEM

Additive manufacturing (AM) part design iteration, analysis, optimization, prototyping and production methods, and tools have all relied on a patchwork of techniques and computer aided design (CAD) data formats which have evolved from conventional material and machining. Training for design engineers to learn how to design components specifically for AM and software tools to facilitate and enhance these designs are needed to fully exploit the advantages of AM.

OBJECTIVE

The goal of this project is to address gaps in the current AM design-to-print workflow by enabling the insertion of decision tools and AM-aware design tools into an existing CAD system and database. The project seeks to create a comprehensive knowledge base (KB) that codifies good design practices; a web-based portal that educates designers on design for AM (DFAM) and provides guidance on process capabilities and limitations; a suite of CAD-integrated design-for-manufacture tools; a methodology enabling accurate finite element analysis (FEA) modeling coupled with process parameter variables; and DFAM course materials for technical colleges and universities.



**AMERICA MAKES
TECHNOLOGY
DEVELOPMENT
ROADMAP**

This project aligns to:



DESIGN

**ASTM PROCESS
CATEGORY:**

Material Extrusion,
Powder Bed Fusion

MATERIAL:

Polyamide 11, 12,
and 11-fire retardant
Ultem 9085
17-4 SS

EQUIPMENT:

Sinterstation HiQ-HS,
Fortus 900mc,
EOS M290

TECHNICAL APPROACH

The DFAM knowledge and corresponding web-based portal is being compiled for both powder bed fusion (PBF) and fused deposition modeling (FDM) technologies. CAD-integrated design tools include DFAM analysis and design exploration tools for lattice structure generation, topology optimization, and part consolidation developed for both polymer and metal technologies. Finally, an anisotropic and dynamic process, coupled with material characterization, is being developed for the FDM technology. Relevant process variables, such as localized toolpath direction and void content, are being generated within the DFAM ecosystem for input in the creation of a part specific FEA material model.

ACCOMPLISHMENTS

The feature capability and mechanical property characterization activities yielded extensive information about FDM and polymer PBF parts that can benefit many AM users and designers. By populating the knowledge base with this information, software tools were developed so that designers can browse the data and integrate the KB with the NX CAD system. This allowed the feature capability and mechanical property information to be available in the AM-aware tools, effectively enabling the tools to become AM-aware. Additionally, the information provided the foundation for the machine and material selection tool. The industry partners saw great value in these activities and the results that were generated.

More broadly, the information obtained was used to populate the knowledge base, provided the results for the on-line DFAM tutorial, supplied the selection and CAD tools already described, and assisted in the development of education materials. The DFAM tutorial is a publically accessible web site where users can learn about FDM and polymer PBF feature capabilities and mechanical properties. Project results and DFAM lessons learned from the project played a major role in the development of materials for the industry short courses, as well as the university DFAM course materials. Furthermore, understanding of DFAM from the project contributed to the development of three international ISO/ASTM standards on design guidelines for AM.

PROJECT END DATE

September 2017

DELIVERABLES

- DFAM knowledge base
- Feature capability and mechanical property database
- Web-based DFAM tutorial
- Web-based DFAM database
- Polymer powder bed fusion costing tool
- Manufacturability analysis integrated into Siemens NX
- Lattice structure generation integrated into Siemens NX
- Topology optimization integrated into Siemens NX
- AM-aware finite element analysis
- Draft standards on design guidelines for metal and polymer AM
- Educational material / industry short course

All downloadable deliverables are available to members of America Makes via the Digital Storefront.

FUNDING

\$2M total project budget

(\$1M public funding/\$1M private funding)

PROJECT PARTICIPANTS

Project Principal:

Georgia Institute of Technology

Other Project Participants:

Siemens

MSC Software

Senvol

Stratasys

University of Texas-Austin

University of Texas-Arlington

Lockheed Martin

GKN

Woodward

Northrop Grumman,

Rockwell Collins

Textron Aviation

General Motors

Public Participants:

U.S. Department of Defense

National Science Foundation

U.S. Department of Energy

4053 A Design Guidance System for Additive Manufacturing

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